DMR 249A Grade Steel Sheets (3.15 to 10mm) by Coil Route for Naval Applications

i. Description of the technology

Technology has been developed for manufacture of DMR249A grade <u>steel</u> sheets, in thickness ranging from 3.15 to 10mm, through hot rolled coiling route using <u>continuous</u> <u>cast slabs</u> as feedstock. During the entire course of the development, DMRL worked extensively in close coordination with the manufacturing agencies for establishing/optimizing the process parameters to ensure robust and reliable products, which met the stringent dimensional, physical and metallurgical requirements.

ii. Application areas

DMR249A grade steel sheets find use in the construction of warships including aircraft carriers.





Bundle of DMR249A sheets

The First Indigenous Aircraft Carrier (IAC), INS Vikrant, one of the first major applications