


DOWEL PINS


DESCRIPTION OF THE ITEM	Dowel Pins	
SPECIFICATION	LN 7	
PART NO. / DRAWING NO.	BA/LN 7	
SIZES	As per standard	
MATERIAL SPECIFICATION	1.4304.7 PR AISI 304 OR QQ-S-763 C1 302	
OPERATING TEMPERATURE	Operating range of helicopters and Aircraft	
END USE	SYSTEM	Structure Assembly
	HELICOPTER / AIRCRAFT	Helicopters and other Aircraft wherever suitable
	LIFE	ON CONDITION
TEST SCHEDULE / TEST ORDER NO.	QTS/ALH/064 DATE:17.05.2004, Issue-1	
DEVELOPMENT AGENCY	M/s. BASHI AEROSPACE PRIVATE LIMITED, BANGALORE	
PROVISIONAL CLEARANCE NO. & DATE	LOCAL TYPE CERTIFICATION COMMITTEE APPROVAL NO.	TYPE APPROVAL NO.
----	RCMA(H/C)/LTCC/55-2/2004 Date: 22.09.2004	----




PARALLEL PINS

DESCRIPTION OF THE ITEM		Parallel Pins	
SPECIFICATION		DIN-6325	
PART NO. / DRAWING NO.		BA/DIN-6325	
SIZES		As per standard	
MATERIAL SPECIFICATION		SAE 4340 OR 35NC6 OR SAE 4337	
OPERATING TEMPERATURE		Operating range of helicopters and Aircraft	
END USE	SYSTEM	Structure Assembly	
	HELICOPTER / AIRCRAFT	Helicopters and other Aircraft wherever suitable	
	LIFE	ON CONDITION	
TEST SCHEDULE / TEST ORDER NO.		QTS/ALH/064 Date:17.05.2004, Issue-1	
DEVELOPMENT AGENCY		M/s. BASHI AEROSPACE PRIVATE LIMITED, BANGALORE	
PROVISIONAL CLEARANCE NO. & DATE		LOCAL TYPE CERTIFICATION COMMITTEE APPROVAL NO.	TYPE APPROVAL NO.
----		RCMA(H/C)/LTCC/55-2/2004 Date: 22.09.2004	----


SPLIT PIN

DESCRIPTION OF THE ITEM		Split Pin-L 23310	
SPECIFICATION		L23310	
PART NO. / DRAWING NO.		IS 549 / ASN532.05 (L23310)	
SIZES		As per Customer Spec./requirement	
MATERIAL SPECIFICATION		IS 229 Mild Steel	
OPERATING TEMPERATURE		Operating temperature of Aircraft/ helicopters	
END USE	SYSTEM	Structure Assembly	
	HELICOPTER / AIRCRAFT	Helicopters and other Aircraft wherever suitable	
	LIFE	ON CONDITION	
TEST SCHEDULE / TEST REPORT NO.		ALH-IND-004 Date: 01.05.1999	
DEVELOPMENT AGENCY		SHRI JAYASURIYA ENTERPRISE, CHENNAI	
PROVISIONAL CLEARANCE NO. & DATE		LOCAL TYPE CERTIFICATION COMMITTEE APPROVAL NO.	TYPE APPROVAL NO.
----		RCMA(H/C)/LTCC/55-2/2007 Date: 22.12.2009	----

SPLIT PIN

DESCRIPTION OF THE ITEM		Split Pin-IS:549	
SPECIFICATION		AISI 304	
PART NO. / DRAWING NO.		IS 549 - 304	
SIZES		As per IS 549 / As per Customer Spec.	
MATERIAL SPECIFICATION		AISI 304 Stainless Steel	
OPERATING TEMPERATURE		Operating temperature of Aircraft/ helicopters	
END USE	SYSTEM	Structure/Integration of Systems and LRUs	
	HELICOPTER / AIRCRAFT	Helicopters and other Aircraft wherever suitable	
	LIFE	ON CONDITION	
TEST SCHEDULE / TEST REPORT NO.		ALH/IND/004 Date: 01.05.1999	
DEVELOPMENT AGENCY		SHRI JAYASURIYA ENTERPRISE, CHENNAI	
PROVISIONAL CLEARANCE NO. & DATE		LOCAL TYPE CERTIFICATION COMMITTEE APPROVAL NO.	TYPE APPROVAL NO.
----		RCMA(H/C) / 55-2 / 2007 Date: 30.05.2007 RCMA(H/C) / LTCC / 55-2 / 2007 Date: 07.06.2007	----

HI-LOCK PIN

DESCRIPTION OF THE ITEM		Hi-Lock Pin	
SPECIFICATION		HLM 10, HLM-11 & HLM 12 Series	
PART NO. / DRAWING NO.		HLM 10, HLM-11 & HLM 12 Series	
SIZES		As per Customer Spec./requirement	
MATERIAL SPECIFICATION		Titanium Gr 5 AMS 4928	
OPERATING TEMPERATURE		Operating temperature of Aircraft/ helicopters	
END USE	SYSTEM	Structure / Integration of Systems and LRUs	
	HELICOPTER / AIRCRAFT	Helicopters and other Aircraft wherever suitable	
	LIFE	ON CONDITION	
TEST SCHEDULE / TEST REPORT NO.		QTS/ALH/IND/035 Date: 29.11.2004	
DEVELOPMENT AGENCY		SHRI JAYASURIYA ENTERPRISE, CHENNAI	
PROVISIONAL CLEARANCE NO. & DATE		LOCAL TYPE CERTIFICATION COMMITTEE APPROVAL NO.	TYPE APPROVAL NO.
----		RCMA(H/C)/LTCC/55-2/2011 Date: 13.06.2011	----