Manufacturing of EDB Propellant for RCS & LM

- 1. HEMRL has developed extruded Double base (EDB) propellant to meet the requirement of:-
 - (a) **RCS**-32 Nos of RCS motors are used during initial phase of flight launch from tube to provide any corrections in Role, Pitch and Yaw control after the missile achieves its desired velocity at which aerodynamics controls surface becomes effective.
 - (b) **LM** A cluster of 25 grains is designed for Launch Motor configuration. LM is used to eject the missile from launch tube.

A unique combination of ballistic modifiers and processing methodology was used to achieve the burn rate and desired ballistic properties.

- NC-NG based high burn rate EDB propellant combination was developed for RCS & LM in order to meet the required pressure time & thrust time profile. Processing and validation method of EDB Propellant for RCS & LM is different from regular EDB Propellant Processing technology.
- EDB Propellant for need to meet following requirements:-
 - (i) Burn rate at 90Kg/ cm² pressure for
 - (a) RCS- 22.5±1.0 mm/s.
 - (b) LM- 24.60±1.5 mm/s.
 - (ii) High mechanical properties (UTS>100kg/cm²) suitable for free standing grain
 - (iii) Smokeless exhaust.
 - (iv) Low pressure exponent values in high pressure range (<0.3 in pressure range of 70-190 kg/cm²).
 - (v) Suitable for operation in temperature range of -30°C to +55°C.
- 4. EDB Propellant processing technology has been fully established and validated in static and flight trials. All the development activities such as establishment of Double Base EDB Propellant combination, processing technology, ballistic performance evaluation trials and dynamic flight trials have been successfully completed. All the QRs were met in the trials.

Development technology is at par with globally available technology. All the raw materials and equipment required for processing of EDB Propellant for RCS & LM are available indigenously. RCS and LM propellant manufacturing technology is now mature and ready for Transfer of industry.

1. Interested companies/industries are requested to apply against this EoI to following address:-

To,

The Director

High Energy Materials Research Laboratory (HEMRL),

DRDO, Govt. of India, Ministry of Defence,

Sutarwadi, Pune-411 021

Email-director.hemrl@gov.in

Phone No: 020-25869230/ 25912101

Fax No: 020-25869316

2. A copy of interest may be sent to the following address without any attachment:-

To,

The Director,

Directorate of Industry Interface & Technology Management (DIITM),

Room No. 447, DRDO Bhawan, Rajaji Marg, New Delhi-110 011

Email-diitm.hqr@gov.in

Phone: 011-23007446

Fax No. 011-23793008

All industries interested in seeking ToT are requested to apply in the format given below. Kindly fill in the fields. The list of documents to be attached is provided in Annexure – I. Kindly provide the reference of page no. of supporting document in the relevant field of form.

PART-1

General Information

(Please enclose documents in support of information provided)

1.	Name of the Technology requested for Technology Transfer (Technology name and concerned Lab, Category)	
2.	Name of the industry/ organization	
3.	Complete Address and other details	
	Registered Office State Phone No Fax Email Website	
	Factory State Phone No Fax Email Website	
4.	Point of Contact Name Designation Address Mobile No Ph No Email ID	
5.	NAME OF CMD/ MD /PARTNERS/ PROPRIETOR/etc Name Designation Address Mobile No Ph No Email ID	
6.	Date of Incorporation of company	
7.	Foreign Direct Investment in company (if any in %)	
8.	Shareholding pattern	
9.	Turn over as per Audited Balance Sheet for the preceding three years. Year Year Year	
10.	Annual budget for R&D during last three years (if any) Year Year Year	

11.	Income Tax returns for the preceding three years period Year Year Year	
12.	Nature of company DPSU, Private Limited, Public Limited, Partnership, Proprietary, Ex- Serviceman Unit	
13.	Category of industry Large Scale, Medium Scale, Small Scale, Micro, Startup	
14.	MSME Registration No	
15.	Certificates of registration as a manufacturing unit, if any.	
16.	If Startup, DPIIT Registration No	
17.	UDYOG AADHAR No	
18.	PAN Number	
19.	Details of Industrial license for defence manufacturing issued by DPIIT (if any)	
20.	Details of PESO license (if any)	
21.	GST Number	
22.	Nature of business Manufacturing/ Sole Selling or Authorized Agent/ Assembler/ Traders/ Dealer/ Processor/ Repacker/ Others	
23.	Details of current products and services Products and services Supplied (please specify Govt/ Domestic market/ Export)	
24.	Record of past performance (e.g., Supply orders executed against of Ministry of Defence orders, Public Sectors and Paramilitary Forces, if any).	
25.	Details of registration with NSIC / SSI, DGS&D, other Defence Department, other Govt. Dept, membership of FICCI/ASSOCHAM/CII or other Industrial Association (Attach relevant copies of registration letters)	
26.	Have you already taken any technology from DRDO (If yes, give details attaching separate sheet)	
	Name of the Technology, Lab, Year, License number & Status	
27.	ISO/ ISI certification or any other certification (If yes, give details)	
28.	Relevant clearances form the authorities/ ministries (if any)	
29.	Capacity and capability to undertake developmental work and to accept attendant financial and commercial risks.	
30.	Capacity/capability to market the product through the marketing network, sales and service network, reliability to maintain confidentiality.	

PART-2

Infrastructure and other Information

1.	Total area of factory	
	Covered (m ²),	
	Uncovered (m ²),	
	Bonded space available (m ²)	
2.	Ownership of factory	
	Self-owned, partnership, rental	
3.	Electric power	
	Sanctioned	
	Installed	
	Standby (if any)	
4.	Availability of adequate infrastructure	
	(List of machines and their production capacities) and	
	technical expertise	
5.	Name of bank & A/c No Name of bank	
	A/c type	
	A/c no	
	Address of the bank	
	Phone:	
	Email:	

6. Details of current products:

S.No	Type	Description	Licensed/installed capacity	Annual production for preceding 3
				years

7. Details of foreign collaboration, if any

S.No	Product	Name and address of collaborator	Year	Remarks

8. Details of products developed for services

S.No	Nomenclature of stores	Order No. and date	Remarks

9. Please give details of important facilities & infrastructure as per following format for:

- (a) Production
- (b) Unconventional, special m/c
- (c) Testing & quality control facilities

S.No	Description of m/c	Make & model	Qty	Date of purchase	Remarks

	additional	machines/ test facilit	ies etc.			
	Name of the technology requested for transfer (give self-assessment of your capability to absorb the technology)					
14.	Details of	employee as on date	on firm's	pay roll		
PERMAN	IENT					1
Category		Post Held	Number	Qualification	Total Service	
Technica		Prod. Manager Q.C. Manager Supervisor Testing Staff (QC) Skilled workers Unskilled workers, etc				
Administrative		Purchase Manager Accounts Officer Office Superintendent Clerical Others, etc				
TEMPOR	RARY					٦
Category		Post Held	Number	Qualification	Total Service	٦
Technica		Prod. Manager Q.C. Manager Supervisor Testing Staff (QC) Skilled workers Unskilled workers, etc				
Administr	ative	Purchase Manager				1

10. Furnish the following details with relevant certificates and documents

Date of last

Future plans (if any) in respect of expansion programme/ installation of

supply

Products

supplied

Value

Assistance from central agency for testing / calibration etc.:

Inspection quality control of raw material components

S.O No and

date

Accounts Officer
Office Superintendent

Clerical Others, etc

(a)

(b)

(c)

(d)

11.

S. No

12.

R&D facilities available

Principal customers:

Name & address

laboratory and drawing office facility

DECLARATION:

I / we confirm that the information furnished in Part 1 & 2 above is correct. In the event of any information given by me / us is found incorrect / false at any time, I / we understand our EoI for ToT will be cancelled/ rejected without notice, beside any other appropriate action against me / us.

Industry seal Authorized signatory

Name(s) in capital

Designation and seal of authorized signatory

Date: Place:

List of Support documents to be attached with Eol

- (a) Memorandum and Articles of Association (Should be incorporated as per Indian Companies Act, as amended time to time)
- (b) Certificates of registration as a manufacturing unit, if any.
- (c) Audited Balance Sheet for the preceding three years.
- (d) Income Tax returns for the preceding three year period
- (e) Details of shareholding/ownership pattern especially foreign partners/ shareholders, foreign employees, directors, etc. The company must adhere to the prevailing Govt of India policies and regulations on Foreign Direct Investment (FDI)/DIPP norms as applicable.
- (f) Annual budget for R&D during last three years.
- (g) Numbers and details of IPR or patents, etc., held by the company.
- (h) Number of technically or professionally qualified personnel.
- (i) Record of past performance (e.g., Supply orders executed against of Ministry of Defence orders, Public Sectors and Paramilitary Forces, if any).
- (j) Availability of adequate infrastructure (List of machines and their production capacities) and technical expertise.
- (k) List of Testing and Support equipment's
- (I) ISO/ ISI certification or any other certification
- (m) Relevant clearances form the authorities/ ministries (if any)
- (n) Capacity and capability to undertake developmental work and to accept attendant financial and commercial risks.
- (o) Capacity/capability to market the product through the marketing network, sales and service network, reliability to maintain confidentiality.
- (p) PESO and DPIIT license for explosive handling if ToT is for high energy Material, explosives, propellants, and component/ system dealing with it etc.
- (q) Under taking form company seeking ToT that none of its Directors, Independent Directors, non-executive Directors, Key management personnel are involved in any corrupt practices, unfair means and illegal activities.
- (r) Details of the industrials license for defence manufacturing be provided by the industry seeking ToTs.
- (s) Application cum Industry Assessment Form.